

- 1 Remove Pin from end cap
- 2 Remove end cap (Clutch should be attached to end cap, if not go to step 3, if yes go to step 4)
- 3 Remove clutch from tube
- 4 Remove screw from clutch and separate clutch from end cap
- 5 Remove chain from existing Clutch replace chain on to new clutch
- 6 Reverse steps 1 through 4 to reassemble.