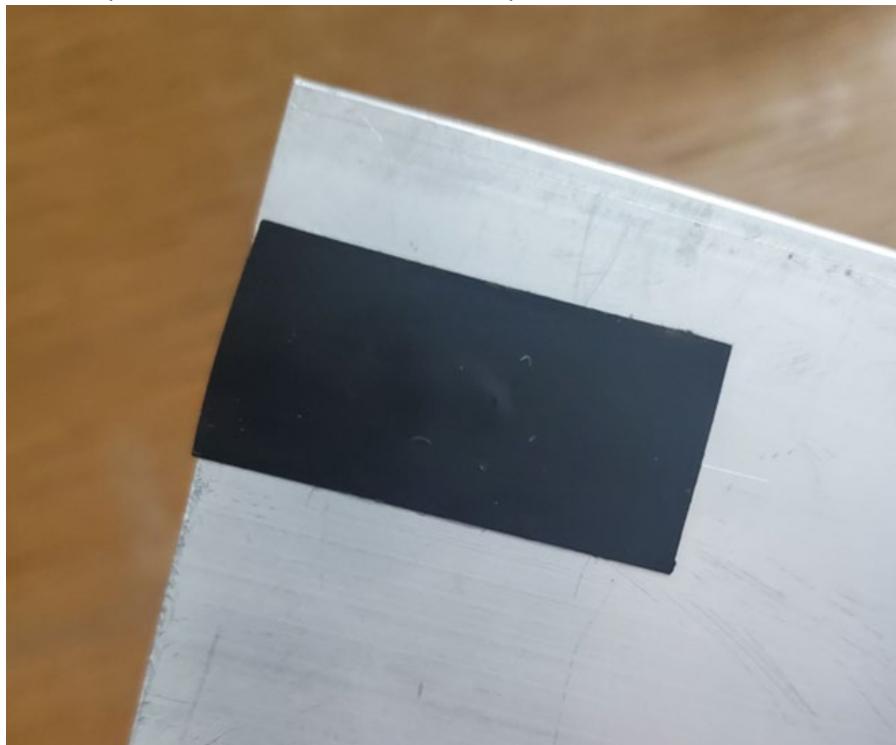


Filling Housing Box Mistake Holes

This technique uses JB Weld to smoothly fill holes inadvertently drilled in the wrong location(s) in a housing box or housing box cover (hood). After the hole is filled, do NOT sand the outside surface as that will mar the powder coating. Just paint over the repair with touch-up paint. If you have Citadel shades with side mounted sidetracks (and L-channels), you should have matching touch-up paint. If not, order some exact matching touch-up paint from North Solar Screen.



For a smooth patch, use a smooth tape such as electrical tape. For a more matte finish, use masking tape with a similar texture. First, tape the *outside* of the hole:



Next, mix equal portions of JB Weld Steel and Hardener using a toothpick on scrap paper until it's a uniform gray. Using the toothpick, fill the hole from the back of the hole, being careful to not capture any bubbles of air against the tape.



After the JB Weld cures (typically 24 hours), remove the electrical tape and see your patch:



Last, touch-up paint the patch. The former hole will be almost invisible, unless you know where to look.